



Machine	Model	OEM #	Edges	Rake	Standard Carbide Part #	Premium Titanium Part #
Ammco	700,710,1000,2002,3000,3860, 4000,4100,4100,7000,7500,7700, 800,3850 smaller 1/16" radius larger 1/32" radius	6914 6918 7681	6 3 3	Neg Pos Pos	RTA RT3AS RT3A	RTA-T RT3AS-T RT3A-T
Twin Cutters	6900,6950.std, neg rake positive rake 1/16" finer finish positive rake 1/32" more durable 7900	6914 6918 7691 6914	6 3 3 6	Neg Pos Pos Neg	RTA RT3AS RT3A RTA	RTA-T RT3AS-T RT3A-T RTA-T
Ammco HD	5000,6000,6002,	5677	3	Pos	RT373	RT373-T
Accu-turn	All On car lathes	433796 878051	3 6	Pos Neg	RTAC RTA	RTAC-T RTA-T
Biessbath	900		3	Pos	RTAC	RTAC-T
Caorle			3	Pos	RT3AS	RT3AS-T
Comec	TR450,1200,1500,2000 twin cutter		2 3	Pos Pos	UT0012 UT2829	
FMC	600,601,700,701 505,On car lathe	90487 91212	3 3	Pos Pos	RTFMC RTKW	RTFMC-T RTKW-T
West	1115HD,1215		3	Pos	RTFMC	RTFMC-T
Hunter	205 Drum BL300 On car lathe	V29687	3 6	Pos Neg	RTVN RTA	RTVN-T RTA-T
Hunger			3	Pos	UT2830	
Kwik-Way	CBL,NCL,SDL, On car	109-1092-23	3	Pos	UT2829	
Pro-Cut	On Car lathe,50-701,50-742		3	Pos	UT2830	RTVGB-T
Ravaglioli			3	Pos	UT2829	
RepcO			3	Pos	RTVN	RTVN-T
Snap-On	YA,YA277,YA278,YA180,On car	109-1092-23	3	Pos	UT2829	
Star	XDS,XDL,1776,835-A	CB60	6	Neg	RTST	
Technodue	similar to RTVNA but smaller hole		3	Pos	UT5015	
Van Normam	204,205,415,243 smaller 1/64" radius Older model 204 204,304,405 303,304,305,404,405,V22 204,205,300,302,243	29687 21933 29005 304-7167 302-7167	3 3 6 6 2 2	Pos Pos Neg Neg Pos Pos	RTVN RTVNS RTVNH RTVNA RTVNP-L RTVNP-R	RTVN-T RTVNS-T RTVNH-T RTVNA-T
VGB	On car lathes	50-701	3	Pos	UT2830	RT-VGB-T

NOTE: The table above shows the original-equipment cutting tips for Ammco machines. Most of them use negative-rake tool systems. However, some Ammco machines (especially the 4000 and 7000-series) have been modified in the field by using the TAM-25968 and TAM-25969 positive-rake tool holders (see next page). If your machine is shown above to have 6-edge tips but has 3-edge tips, it has been modified – please order our RT-3A or RT-3AS series tips.