



GT-433701 GT-8542 GT-3101 1101 4101 GT-90043 GT-5389 GT-974222 GT-20442

Top-quality arbors meet or exceed OE specs

- Factory checked for runout of less than .001"
- Heat treated, stress relieved tool steel
- For drums and rotors up to 125 lbs.
- Precision ground between centers using only one set-up for the greatest accuracy

1" Arbors

Machine	Model(s)	Thread	Order No.
Accu-Turn	7700, 8910, 8911, 8920, 8922, 8944, 8989, 8990, 8991, 8993, 8985 and 8997	1" x 8 LH	GT-433701
Hunter All Tool Performance	Early Models, BL 500	1" x 8 LH	GT-8542
Ammco	2002, 3000, 4000, 4100, 7000, 7500, 7700	7/8" x 9 LH	GT-3101
	1000	7/8" x 9 RH	1101
	3850	7/8" x 9 LH	4101
FMC/John Bean	600 & 700 Series	1" x 8 LH	GT-90043
Hoffman	201 Standard, 300, 350, 400, 401, 450 & 1115 HD Lathe	1" x 9 LH	GT-5389
RJ West	1115 HD Lathe	1" x 9 LH	GT-5389
Hunter	BL 501, BL-505	1" x 8 LH	GT-974222
VanNorman/Reis	800 series	1" x 8 LH	GT-20442

1" Arbor Accessories

Description	Model(s)	Thread	Order No.
Arbor Nuts	Fits all Ammco but 1101	7/8" x 9 LH	GT-3102
	Fits Ammco 1101 arbor	7/8" x 9 RH	25811
	All arbors above but Ammco	1" x 8 LH	GT-20442N
	Fits Hoffman 5389 only	1" x 9 LH	GT-5389N
Washer	for VN / Reis Arbor		GT-20442W
Centering Spring			GT-3110
1" Spacers for ALL Brake Lathes	Length	Order No.	
	1/2"	GT-3125	
	1"	GT-5040	
	1 1/2"	GT-5041	
	2"	GT-5042	
	Flexible	GT-9492	



Expand the capacity of your lathe up to 17 1/2" diameter rotors

- Expand your lathe, don't replace it!

Description	Max. Dia.	Application	Order No.
Lead Screw Bushing	15"	SUVs, Pick-ups	LSB-78529
Cross Feed Extension	17 1/2"	1-ton & larger Trucks	6936

Brake Lathe Tip Holders

Machine	Model	Use	OE No.	Order No.
Ammco All-Tool Hoffman Performance	1000, 2002, 3000, 4000, 4100, 7700 747 660 6600, 7200, 7100, 7600	For Drums 1/2" x 3/8" x 2 1/4" Use: RT-A series, negative rake tips	9872	TAM-41R
Ammco Hoffman All-Tool	3000, 3850, 4000, 4100, 7000 & 6900, 6950 Twin Cutters 660 747	For Rotors 3/8" x 3/8" x 1 1/8" Use: RT-A series, negative rake tips	10701 10702	TAM-701 (R) TAM-702 (L)
Ammco	3000, 3850, 4000, 4100, 7000 & 6900, 6950 Twin Cutters	For Rotors 3/8" x 3/8" x 1 1/8" Use: RT-3A & RT-3AS series, positive rake tips	25968 25969	TAM-25968 (R) TAM-25969 (L)
Ammco	3850	For Drums 3/8" x 3/8" x 2 1/8" Use: RT-3A & RT-3AS series, positive rake tips	5390	TAM-5390
Ammco	2002, 3000, 4000, 4100, 7700	Small Drum Tool 3/4" x 3/8" x 5" Use: RT-3A series, positive rake tips	5392	TAM-5392
Ammco	7692 right angle holder (Replaces Ammco Duplex Tool Bit)	Uses: RT-A series, negative rake tips For Flywheels 3/8" x 3/8" x 1 1/8"	7692	TAM-7692
Ammco	1000, 7900 Twin Cutter	For Drums/Rotors 1" x 1 1/8" x 2" Use: RT-A series, negative rake tips	25762	TAM-25762 (LH) TAM-25761 (RH)
Ammco HD	5000, 6000, 6002	For Drums 3/8" x 3/8" x 4" Use: RT-373, positive rake tips	9695	TAM-9695
Ammco HD	5000, 6000, 6002	For Rotors 3/8" x 3/8" x 4 1/2" double-ended (use 2) Use: RT-373, positive rake tips	5878	TAM-5878
Hunter	BL500	Positive rake 1/2" x 1/2" x 2"	2221-677-2	THNT-677 (R) THNT-676 (L)
Accu-Turn FMC Hoffman	fits all combination lathes 600, 601, 700, 701, RotoTruer Perfect 400	Drums & Rotors 3/8" x 3/8" x 2 1/4" Use: RT-AC & RT-FMC series, positive rake tips	433763 433764	TFM-42R (R) TFM-42L (L)
Bear	1410, 1466, 1467, 1468, 1469, 14781	Drums and Rotors 3/8" x 3/8" x 3" Use: RT-B series, negative rake tips	90495 90494	TBR-44R (R) TBR-44L (L)
Kwik-Way Snap-On	CBL, NCL, SDL Y282, Y277, Y278 & 180	3/8" x 3/8" x 2 1/2" Use: RT-KW series, positive rake tips	109-1091-00 109-1091-02	TKW-84R (R) TKW-85L (L)
Kwik-Way Snap-On	CBL, NCL, SDL Y282, Y277, Y278 & 180	3/8" x 3/8" x 1 1/4" Use: RT-KW series, positive rake	108-1009-07 108-1010-08	TKW-86R (RH) TKW-87L (LH)
Accu-Turn, FMC Ammco, KW	For Curved Rotors with a flange	For Rotors 3/8" x 3/8" x 3" Use: RT-FMC series, positive rake tips	434057 434056	TFO-42R (R) TFO-42L (L)
Ammco Hoffman Performance, All-Tool	Direction: Left Direction: Right	3/8" x 3/8" x 1 1/8" 3/8" x 3/8" x 1 3/8" Use: RT-312 series tips		TAM-312L TAM-312R
Accu-Turn FMC Bear, Hoffman, Kwik-Way, Snap-On, etc.	Direction: Left Direction: Right	3/8" x 3/8" x 2 1/4" 3/8" x 3/8" x 2 3/4" Use: RT-312 series tips		TFM-312L TFM-312R
Hunter	Set of holders & tips (1 of each)	Use RT-MRH tips		RT-MRH-SET



Description	Order No.
1 Rotor Feed Screw	GT-90071
2 Rotor Feed Nut	GT-90077
3 Drum Feed Screw	GT-90667
4 Drum Feed Nut	GT-1016845



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